

VINYL PLASTIC ADHESIVE

GLUE TO REPAIR VINYL/SOFT PVC OBJECTS.



PRODUCT DESCRIPTION

Glue for waterproof repairs to vinyl/soft PVC objects.

FIELD OF APPLICATION

Glues vinyl/soft PVC objects, such as inflatable boats, paddling pools, swimming belts, beach balls, tent canvases, water beds, rainwear and pond liners.

PROPERTIES

- Transparent
- Water proof
- Flexible

PREPARATION

Working conditions: Do not use at temperatures below +10°C.

Surface requirements: Materials to be glued should be very clean, dry and free of dust and grease.

Preliminary surface treatment: If necessary, degrease with acetone.

APPLICATION

Directions for use:

When glueing overlapping parts: Apply glue thinly to entire surface of both sides. Let dry for 5-20 minutes. Glue should be dry to the touch. Drying time depends on nature of materials and on temperature. Join parts and press or tap firmly. After joining, parts stick immediately! Final bond strength depends on pressure, therefore exercise as much pressure as possible on the entire surface.

When glueing parts which will be reinflated later on: (inflatable boats, swimming belts, beach balls, etc.), let glue connection dry for at least 6 hours before reinflating objects.

When glueing tears and holes: use scissors to cut a piece off the repair pad enclosed with the object. The piece must be greater than the tear/hole to be

repaired. The larger the overlap, the stronger the connection. Then follow the instructions for 'overlapping parts'!

Open time: 5-20 minutes

Stains/residue: Remove fresh stains with acetone.

Advice: When repairing a tear, cut a small circle at both ends. This divides the tension on the tear and prevents it from tearing any further.

CURE TIMES

Handling time: approx. 6 hours. When repairing objects that will be put under pressure (inflatable boats, paddling pools, swimming belts, beach balls etc.), allow glue joint to dry for at least 6 hours before reinflating objects.

Dry/Cure time: approx. 6 hours

* Curing time may vary depending on a.o. surface, product quantity used, humidity level and ambient temperature.

TECHNICAL PROPERTIES

Temperature resistance: -15°C tot +70°C

TECHNICAL SPECIFICATIONS

Chemical base: Polyurethane rubber

Colour: Transparent

Viscosity: Liquid

Solid contents: approx. 22 %

STORAGE CONDITIONS

At least 24 months after date of manufacture. Limited shelf life after opening. Store in a dry, cool and frost-free place.