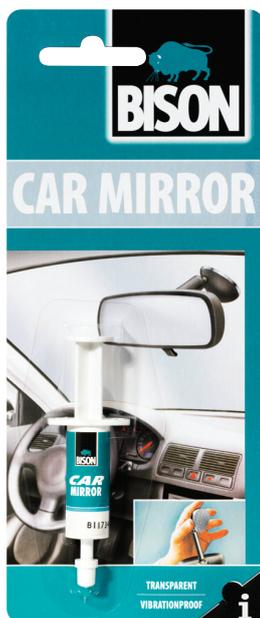


# CAR MIRROR ADHESIVE

## REARVIEW MIRROR ADHESIVE.



### CURE TIMES

**Dry/Cure time:** approx. Hold for 5 minutes.

**Full bond strength:** Full bond strength after approx. 24 hours

\* Curing time may vary depending on a.o. surface, product quantity used, humidity level and ambient temperature.

### TECHNICAL PROPERTIES

**Moisture resistance:** Good

**Temperature resistance:** +90°C

**UV resistance:** Good

### TECHNICAL SPECIFICATIONS

**Chemical base:** Dimeth acrylate

**Viscosity:** Liquid

**Density:** approx. 1.1 g/cm<sup>3</sup>

### STORAGE CONDITIONS

At least 18 months after date of manufacture. Limited shelf life after opening. Store in a dry, cool and frost-free place.

### PRODUCT DESCRIPTION

Rearview mirror adhesive.

### FIELD OF APPLICATION

For fixing rear view mirrors with metal base on windscreen.

### PROPERTIES

- Fast
- Vibration proof.

### PREPARATION

**Working conditions:** Do not use at temperatures below +15°C. At lower temperatures, heat inside of car (windscreen).

**Preliminary surface treatment:** Make sure parts (windscreen and metal mirror base) are clean, dry and free of grease. Remove all old adhesive- and tape residue. There should be no condensation on windscreen.

### APPLICATION

#### Directions for use:

Mark intended position of mirror on outside of windscreen. Attention: due to tension on windscreen, this should be the exact same position as before. Cut the enclosed mesh in form and size of mirror base. Apply adhesive from syringe evenly and generously on mirror base. Press mesh cut to size into wet adhesive and press mirror base to marked area. Hold firmly for at least 5 minutes. Any movement of mirror base during this period will result in a bad adherence. Let cure for at least 15 minutes before adjusting mirror position.

**Stains/residue:** Remove stains immediately with acetone.

**Points of attention:** Bison Car Mirror is an anaerobic adhesive, meaning that it is designed to cure in absence of oxygen, in combination with the impregnated mesh. Adhesive outside bonded areas will not cure due to presence of oxygen.